



OVERALL WIDTH: 9.500"
1/2 OF FACE: 4.250"
L MEASUREMENT: 4.000"
WEB-TO-HUB EXTENSION R: 3.500"
FACE-TO-HUB EXTENSION L: 4.000"
FACE-TO-HUB EXTENSION R: 1.000"
APPROXIMATE WEIGHT (LBS.): 125
SMALL BORE DIAMETER: 4.052"

TOLERANCES:
WHEEL DIAMETER: +0.005"/-0.000"
BORE TAPER: +0.000"/-0.003"

APPROVED BY:			SIGNATURE:			DATE:	
D	F	O	H	B		S	T
WHEEL DIAMETER	FACE WIDTH	HUB OFFSET	HUB LENGTH	BORE DIAMETER	BORE TAPER IN/FT	KEYWAY WIDTH	KEYWAY DEPTH
18.000"	8.500"	5.250"	5.500"	4.625"	1.250"	1.250"	0.375"
<p>UNLESS OTHERWISE SPECIFIED DRAWING TOLERANCES</p> <p>DIMENSIONS: $\pm 0.010"$</p> <p>FINISH: 250  EXCEPT FOR BORE AND OUTER</p> <p>FACE WHICH SHOULD BE 63 </p>				<p>BRAKE PRODUCTS, INC. 16751 HILLTOP PARK PLACE CHAGRIN FALLS, OH 44023 UNITED STATES OF AMERICA</p>		<p>Web: www.brakeproducts.com Email: sales@brakeproducts.com Phone: (440) 543-7962 Fax: (440) 543-7963</p>	
				HUB LENGTH BORE & KEYWAY FOR A 416, 616, 816 MILL MOTORS			
DATE: Friday, May 26 2017				PART # BH181003		MATERIAL SPECIFICATION: DUCTILE IRON ASTM A536-84 80-55-06	
DESCRIPTION: 18 INCH BORED & KEYED BRAKE WHEEL						SERIAL # 0	